



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3101-58-2-3
Job Sheet 180672



Part No: RBW109-3101-58-2-3

Job Qty: 10 ea

DAS

Part Name: Hammer Head

36

21



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/11/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3101-58-2 Rev3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-4		JB 18.11.18
120	Mori Seiki	16 pcs	7/30/18	7/30/18	0.00	16.00	MORI SL-154		JB 18.11.18
130	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-5		JB 18.11.18
140	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-5		JB 18.11.18
145	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC5 U1A	38	JB 18.11.18
150	Outsource	16 pcs	7/30/18	7/30/18			GRO002-VC	5 9-89	JB 18.11.18
160	Packaging	16 pcs	7/30/18	7/30/18	0.00	0.00	Packaging2		NOV 27 2018
170	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC6		38
180	Packaging	16 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3 Large Fab		NOV 29 2018
190	QC21-SA	16 Ea	7/30/18	7/30/18	0.00	0.00	QC21		21 NOV 29 2018

Part Op 120 - 1-Machine as per folio FB699 FOLIO REV: DWG REV: 2-Deburr
 Descriptions: 150 - Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required
 180 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.500	6061-T6 Round Bar .500"	2.2560 ft (.141 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.500	2	36	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S128767



Part: RBW109-3101-58-2-3

Job No: 180672

Serial No/Batch: S128767

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 11/18/18

Part Specifications

Specifications could not be found.

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23.11.1918

7

SAC
53
100 0

26
100 0

NOV 2 1918

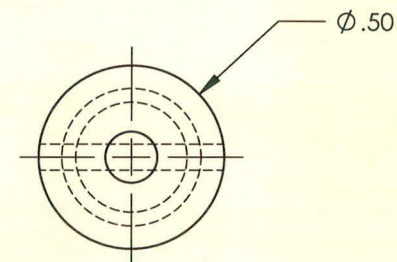
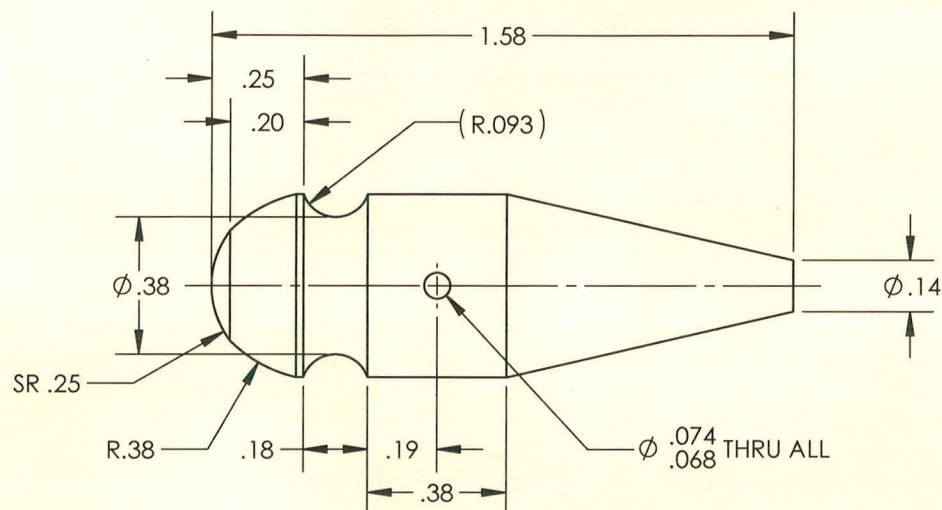
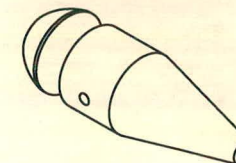
NOV 2 1918



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REVISIONS				DESCRIPTION			DATE	INITIAL	APPROVED
REV	ECR								

TEO ATTACHED



(-3)

HAMMER HEAD

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-3	REV 3
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
SPEC MIL-A-8625F, TYPE II, CLASS I	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 2:1	DATE 3/12/2015 SHEET 3 OF 5

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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041835**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041835
PO Date: 11/23/18
Due Date: 11/30/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185273	RBW109-3130-69-101-1	Pin -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	11/27/18	3 pcs	0 pcs	3 pcs	\$3.83/pcs	\$11.49
2	185274	RBW109-3130-69-101-3	Base -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	11/27/18	5 pcs	0 pcs	5 pcs	\$3.83/pcs	\$19.15



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Canada

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PURCHASE ORDER **PO041835**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	186016	649.4811	Clip Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL- PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	12/10/18	4 pcs	0 pcs	4 pcs	\$11.48/pcs	\$45.92
4	185603	D5583-1	Radius Block : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL- A-8625, Type II, Class 2 as per Dwg. D5583 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/4/18	20 pcs	0 pcs	20 pcs	\$6.33/pcs	\$126.60
5	180672	RBW109- 3101-58-2- 3	Hammer Head -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	12/2/18	36 pcs	0 pcs	36 pcs	\$3.83/pcs	\$137.88
6		646.3711	Clip Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed	-	12/6/18	12 pcs	0 pcs	12 pcs	\$7.98/pcs	\$95.76
Grand Total:											\$436.80

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/27/18 1:15 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916616

Date: 27-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 3 ea	Part: RBW109-3130-69-101-1 Pin Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Job: 24209	Rev: 4/4/2011	
		PO: PO041835	Line: 1
✓ 36 ea	Part: RBW109-3101-58-2-3 Hammer Head Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 24213	Rev: 3	
		PO: PO041835	Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>27/11/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

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